



XM255PRO

250A INVERTER MIG/ARC WELDER

Consistent, smooth and reliable!



- Multifunction Powersource: MIG, TIG, ARC capabilities - Suitable for a wide range of welding tasks.
- Latest IGBT inverter technology for high efficiency and reliability with smooth welding output.
- Sturdy Integrated Wheeled Trolley gives portability and protection for workshop environments with gas cylinder mounting tray.
- Heavy Duty Aluminium 4 Roll Wire Feeder for consistent, smooth and reliable wire feeding.
- LCD Voltage & Current Output Meters gives accurate indication of welding output conditions.
- Spool Gun Connectivity for Aluminium welding capability and access for difficult welding locations.
- Reversible welding polarity connection - Suitable for Gas & Gasless MIG operation.
- Infinitely variable voltage, wire speed and inductance control for precise control and adjustment for any welding task.
- Under & overload voltage protection - protects against power supply fluctuations and generator power.
- Soft start MIG function for lower start up power draw and improved weld start.



Includes Binzel Style Torch, Earth Clamp, ARC Lead and Gas Hose

Function:	MIG	ARC
Input Power:	Single phase 240V	
Rated Input Power Capacity (KVA):	10	
No Load Voltage (V):	56	72
Output Current Range (A):	50 - 250	10- 220
Rated Output Voltage (V):	16.5 - 26.5	20 - 29
Load Duty Cycle (%):	60% @ 250A	
Efficiency (%):	85	
Power Factor (COS):	0.85	
Net Weight (kg):	54	
Dimensions (mm):	1030 x 360 x 690	
Wire Diameter (mm):	0.6 - 1.2	
Rod Diameter (mm):	1.6 - 5.0	
Feeding Speed (m/min):	2 - 16	
Type of Wire Feeder:	Internal	
Diameter of Coil (mm):	200 - 300	